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**1. INTRODUCTION**

When measuring liquids using a magnetic flowmeter, the measurable conductivity range of the liquid varies depending on the model of magmeter. This document is prepared as a reference for conductivity in liquid measurement. As it is created on the basis of chemical documents, not all the information comes directly from the field. Sometimes, a mixture of a process liquid may change the character of the main component, resulting in a change in the conductivity. Also, conductivity varies largely depending on temperature, impurity or concentration. Please use this document as a reference and consider the condition of process liquids before checking conductivity. When checking liquid conductivity using a sample liquid, it is recommended that you measure it right after it is dispensed into a cleaned vessel.

**NOTE:** Please use this document as a reference. YOKOGAWA does not guarantee any data shown in this document.

## 2. MEASURABLE CONDUCTIVITY RANGE

The minimum measurable conductivity ranges of the magnetic flowmeters from Yokogawa are as follows.

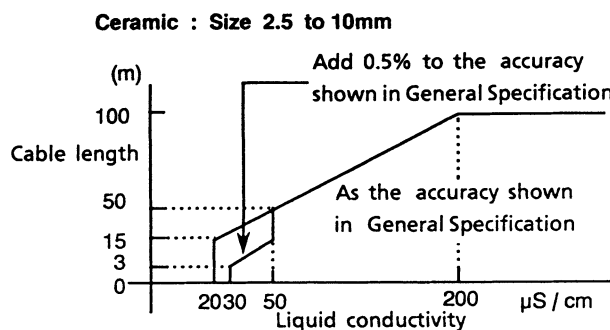
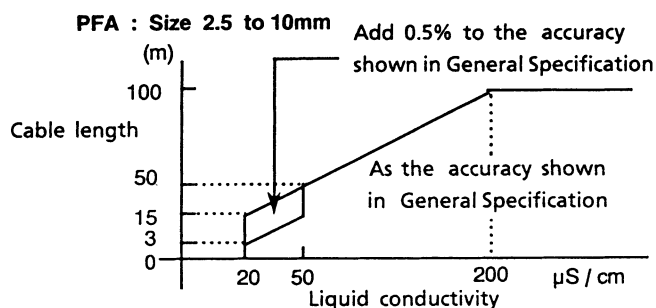
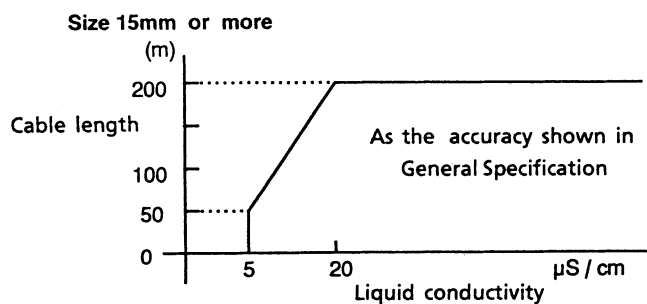
ADMAG, ADMAG AE Size: 2.5 to 10mm (0.1 to 0.4 in) .....	20 $\mu\text{S/cm}$
ADMAG, ADMAG AE, ADMAG SE Size: 15mm (0.5 in) or Larger .....	5 $\mu\text{S/cm}$
ADMAG CA Size: 15 to 100mm (0.5 to 4 in) .....	0.01 $\mu\text{S/cm}$
Size: 150, 200mm (6, 8 in) .....	1 $\mu\text{S/cm}$

## 3. RELATION BETWEEN CONDUCTIVITY AND MEASUREMENT ACCURACY

The accuracy of a magnetic flowmeter may vary depending on conductivity. The relation between accuracy and conductivity is described below.

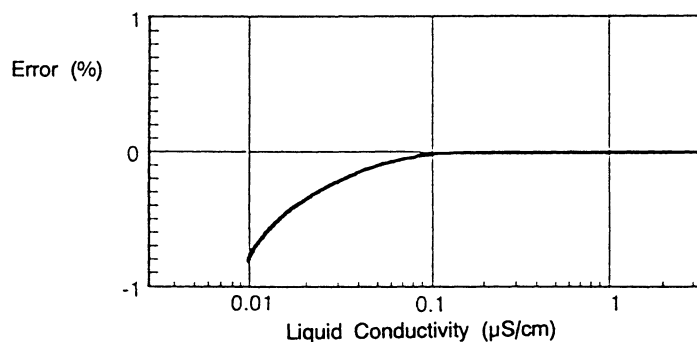
### 3.1 ADMAG

Accuracy varies depending on the length of the dedicated cables and conductivity.



### 3.2 ADMAG CA

For liquid conductivity of 0.1 $\mu\text{S/cm}$  or more, the accuracy is as shown in General Specification. For liquid conductivity from 0.01 to 0.1 $\mu\text{S/cm}$ , refer to the right figure .



## 4. LIQUID CONDUCTIVITY

The conductivity of typical chemicals is shown in the following table. For the items marked with reference numbers (for example, \*1), the reference material is provided later in this document.

### From Acetaldehyde to Asphalt emulsion

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>Acetaldehyde</b> CH <sub>3</sub> CHO		15	1.7
<b>Acetamide</b> CH <sub>3</sub> CONH <sub>2</sub>		100	43.0 or less
<b>Acetic acid</b> *1 CH <sub>3</sub> CO <sub>2</sub> H	0.3	18	320
	1		580
	5		1230
	10		1530
	20		1610
	30		1400
	40		1080
	50		740
	60		460
	70		240
99.7		0.04	
		0	0.005
		25	0.001
<b>Acetic anhydride</b> *2 (CH <sub>3</sub> CO) <sub>2</sub> O		20	0.75
<b>Acetone</b> CH <sub>3</sub> COCH <sub>3</sub>		18	0.02
		25	0.06
<b>Acetonitrile</b>		20	0.02 or less
<b>Acetophenone</b> *3 C <sub>6</sub> H <sub>5</sub> COCH <sub>3</sub>		25	0.006
<b>Acetyl bromide</b>		25	2.4
<b>Acetyl chloride</b> CH <sub>3</sub> COCl		25	0.4
<b>Adipic acid</b> *4 HOOC(CH <sub>2</sub> ) <sub>4</sub> COOH		25	0.7
		170	0.2
<b>Alizarine</b> *5		233	1.45
<b>Allyl alcohol</b> *6 CH <sub>2</sub> -CHCH <sub>2</sub> OH		25	7.0
<b>Allyter-aldehyde</b>		25	0.16
<b>Alum</b> *7		25	9000

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)	
<b>Alumina aqueous solution</b>		25	350000	
<b>Aluminum chloride</b> AlCl <sub>3</sub>		25	250000	
<b>Ammonia</b> NH <sub>3</sub>		-79	0.13	
	0.10	15	250	
	0.40		490	
	0.80		660	
	1.60		870	
	4.01		1100	
	8.03		15	1040
	16.15		630	
30.5	190			
<b>Ammonium chloride</b> NH <sub>4</sub> Cl	5	18	9180	
	10		178000	
	15		259000	
	20		337000	
	25		403000	
<b>Ammonium iodide</b> NH <sub>4</sub> I *8	10	18	77200	
	20		160000	
	50		420000	
<b>Ammonium nitrate</b> NH <sub>4</sub> NO <sub>3</sub> *9	5	15	59000	
	10		112000	
	30		284000	
	50		363000	
<b>Ammonium sulfate</b> (NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> *10	5	15	55200	
	10		101000	
	20		178000	
	30		229000	
	31		232000	
<b>Aniline</b> *11		25	0.024	
<b>Anthracene</b> *12		230	0.0003	
<b>Arsenic tribromide</b>		35	1.5	
<b>Arsenic trichloride</b> AsCl <sub>3</sub>		25	1.2	
<b>Asphalt emulsion</b>		30	9000	

## From Barium chloride to Cadmium sulfate

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>Barium chloride</b> BaCl <sub>2</sub>	5	18	39000
	10		73000
	15		105000
	24		153000
<b>Barium hydroxide</b> Ba(OH) <sub>2</sub>	1.25	18	25000
	2.5		48000
<b>Barium nitrate</b> Ba(NO <sub>3</sub> ) <sub>2</sub>	4.2	18	21000
	8.4		35000
<b>Benzaldehyde</b> C <sub>6</sub> H <sub>5</sub> CHO		25	0.15
<b>Benzene</b> C <sub>6</sub> H <sub>6</sub>		20	3.8×10 <sup>-8</sup>
<b>Benzoic acid</b>		125	0.003
<b>Benzoic benzyl</b>		25	0.001 or less
<b>Benzonitrile</b> C <sub>6</sub> H <sub>5</sub> CN		25	0.02
<b>Benzyl alcohol</b> *13 C <sub>6</sub> H <sub>5</sub> CH <sub>2</sub> OH		25	1.8
<b>Benzylamine</b> C <sub>6</sub> H <sub>5</sub> CH <sub>2</sub> NH <sub>2</sub>		25	0.0017 or less
<b>Bromine</b> Br *14		17.2	1.3×10 <sup>-7</sup>
<b>Bromobenzene</b> C <sub>6</sub> H <sub>5</sub> Br		25	1.2×10 <sup>-5</sup> or less
<b>Bromoform</b> CHBr <sub>3</sub>		25	0.02 or less
<b>Butyric acid</b> *15 C <sub>4</sub> H <sub>8</sub> O <sub>2</sub>	1.00	18	460
	5.02		860
	10.07		990
	15.03		960
	20.01		890
	50.04		300
	70.01		56
100.00	0.06		
<b>1-butanol</b>		25	0.009

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>Cadmium bromide</b> CdBr <sub>2</sub>	0.03	18	230
	0.08		470
	0.15		840
	0.51		2130
	1		3570
	5		10900
	10		16400
	20		23600
<b>Cadmium chloride</b> CdCl <sub>2</sub>	0.05	18	500
	0.20		1560
	0.6		3640
	1		5510
	5		16700
	10		24100
	15		28200
	20		29900
	30		28200
	40		22100
50	13700		
<b>Cadmium iodide</b> CdI <sub>2</sub>	1	18	2120
	5		6090
	10		10400
	15		14600
	20		18600
	30		25400
	40		30300
45	31400		
<b>Cadmium nitrate</b> *16 Cd(NO <sub>3</sub> ) <sub>2</sub>	1	18	6940
	5		28900
	10		51300
	20		82700
	30		95600
	40		90300
<b>Cadmium sulfate</b> CdSO <sub>4</sub>	0.03	18	274
	0.1		692
	0.5		2390
	1		4160
	5		14600
	10		24700
	25		43000
	36		42100

## From Calcium chloride to Ethyl benzoate

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)	Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)			
<b>Calcium chloride</b> CaCl <sub>2</sub>	5.0	18	64000	<b>Cyclohexane</b> C <sub>6</sub> H <sub>12</sub> *23		20	1.9×10 <sup>-8</sup>			
	10.0		114000							
	20		173000	<b>Cyclohexanol</b> C <sub>6</sub> H <sub>11</sub> OH		25	0.0008			
	25		178000							
	30		166000							
35	137000	<b>Cyclohexanone</b> C <sub>6</sub> H <sub>10</sub> O		25	0.05					
<b>Calcium nitrate</b> *17 Ca(NO <sub>3</sub> ) <sub>2</sub>	6.25	18	49000	<b>Cymene</b> C <sub>10</sub> H <sub>14</sub>		25	0.02 or less			
	12.5		80000							
	25.0		105000	<b>Dichloroacetic acid</b> CHCl <sub>2</sub> CO <sub>2</sub> H		25	0.07 or less			
	37.5		88000							
	50		47000							
<b>Carbamate acid</b>		25	400	<b>Dichlorohydrin</b>		25	12.0			
<b>Chemonite</b>		25	5000	<b>Diethyl carbonate</b>		25	0.017			
<b>Chlorinated ether</b>		25	18	<b>Diethyl ether</b>		25	3.7×10 <sup>-7</sup> or less			
<b>Chlorine</b> Cl		-70	10 <sup>-10</sup> or less	<b>Diethyl oxalate</b>		25	0.76			
<b>Chloroacetic acid</b> *18		60	1.4	<b>Diethyl sulfate</b> C <sub>2</sub> H <sub>5</sub> SO <sub>4</sub>		25	0.26			
<b>Chlorobenzene</b> C <sub>6</sub> H <sub>5</sub> Cl		20	1.9 to 2.4 ×10 <sup>-6</sup>	<b>Diethylamine</b> (C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub> NH		-33.6	0.002			
<b>Chloroform</b> CHCl <sub>3</sub>		25	0.0001 or less	<b>Dimethyl sulfate</b> CH <sub>3</sub> SO <sub>4</sub>		0	0.16			
<b>Chlorohydrin</b> *19		25	0.5	<b>Dimethylformamide</b>		25	0.06 to 0.2			
<b>Copper Nitric</b> *20 Cu(NO <sub>3</sub> ) <sub>2</sub>	5	15	36500	<b>Dioxane</b>		25	2 to 6×10 <sup>-9</sup>			
	10		63500							
	15		85800	<b>Distilled water</b> *24		—	0.04			
	20		102000	<b>Epichlorohydrin</b>		25	0.034			
	25		109000							
35	106000	<b>Copper sulfate</b> *21 CuSO <sub>4</sub>	2.5	18	10900	<b>Ethyl acetate</b> *25 CH <sub>3</sub> CO <sub>2</sub> C <sub>2</sub> H <sub>5</sub>	25	0.001 or less		
5	18900									
10	32000		<b>Ethyl acetoacetate</b>						25	0.04
15	42100		<b>Ethyl alcohol (Ethanol)</b> C <sub>2</sub> H <sub>5</sub> OH		95				25	0.0013
17.5	45800								25	0.26 to 0.27
<b>Creosol</b>		25	0.017 or less	<b>Ethyl amine</b> C <sub>2</sub> H <sub>5</sub> NH <sub>2</sub>		0	0.001			
<b>Cupric chloride</b> CuCl <sub>2</sub>	1.35	18	18700	<b>Ethyl benzoate</b>		25	0.001			
	9		71600							
	18.2		92400							
	28.75		89700							
	35.2		69900							
<b>Cyanogen</b> *22 CN <sub>2</sub>		—	0.007 or less							

## From Ethyl bromide to Iodine

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>Ethyl bromide</b> C <sub>2</sub> H <sub>5</sub> Br		25 0	0.02 0.001 or less
<b>Ethyl chloride</b> *26 C <sub>2</sub> H <sub>5</sub> Cl		0	0.003 or less
<b>Ethyl ether</b> *27 (C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub> O		25	4×10 <sup>-7</sup>
<b>Ethyl iodide</b> *28 C <sub>2</sub> H <sub>5</sub> I		25	0.02 or less
<b>Ethyl methyl ketone</b>		25	0.1
<b>Ethyl nitrate</b> *29 C <sub>2</sub> H <sub>5</sub> ONO <sub>2</sub>		25	0.53
<b>Ethyl sulfate</b> C <sub>2</sub> H <sub>6</sub> SO <sub>4</sub>		25	0.53
<b>Ethylene bromide</b> BrH <sub>2</sub> CCH <sub>2</sub> Br		19	0.0002 or less
<b>Ethylene chloride</b> ClH <sub>2</sub> CCH <sub>2</sub> Cl		25	0.03
<b>Ethylene diamine</b> H <sub>2</sub> NCH <sub>2</sub> CH <sub>2</sub> NH <sub>2</sub> *30		25	0.09 to 0.2
<b>Ethylene glycol</b> *31 HOCH <sub>2</sub> CH <sub>2</sub> OH		25	0.01 to 0.05
<b>Eugenol</b> *32		25	0.017 or less
<b>2-ethoxyethanol</b>		25	1.8
<b>Formalin</b> *33		25	4.0
<b>Formamide</b> HCONH <sub>2</sub>		25	1.0 to 3.0
<b>Formic acid</b> HCO <sub>2</sub> H	4.94 9.55 20.34 29.83 39.95 50.02 70.06 89.02 100	18	5500 7560 9840 10400 9840 8640 5230 1870 280
<b>Gallium</b> Ga		30	36.8×10 <sup>9</sup>
<b>Glycerin</b> *34		25	0.064

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>Glycerol-propyne</b>		25	0.04
<b>Guaiacol</b> *35		25	0.28
<b>Heptone</b>		—	10 <sup>-7</sup> or less
<b>Hexane</b> C <sub>6</sub> H <sub>14</sub>		18	10 <sup>-6</sup> or less
<b>Hydrochloric acid</b> HCl	5 10 20 30 40	15	395000 630000 762000 662000 515000
<b>Hydrogen bromide</b> HBr	5 10 15	-80 15	0.008 191000 355000 494000
<b>Hydrogen chloride</b>		-96	0.01
<b>Hydrogen cyanide (prussic acid)</b> HCN*36		0	3.3
<b>Hydrogen disulfide</b>		1	-4.2
<b>Hydrogen fluoride</b> HF	0.004 0.007 0.02 0.03 0.06 0.12 0.24 0.48 1.50 2.48 4.80 7.75 15.85 24.5 29.8	18	250 380 500 800 1230 2100 3630 6730 19800 31500 59300 96300 185000 283000 341000
<b>Hydrogen iodide</b> HI	5	15 BP	133000 0.20
<b>Hydrogen sulfide</b> H <sub>2</sub> S		BP	0.00001
<b>Hydrogen tetrachloride</b>		18	4×10 <sup>-12</sup>
<b>Iodine</b> *37		110	0.00013

## From Isobutyl alcohol to Nonane

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>Isobutyl alcohol</b> *38 <chem>(CH3)2CHCH2OH</chem>		25	0.02 or less
<b>Kerosene</b>		—	$3 \times 10^{-7}$
<b>Kerosine</b>		25	0.017 or less
<b>Latex (natural rubber)</b>		25	5000
<b>Lead nitrate</b> <chem>Pb(NO3)2</chem>	5 10 15 20 25 30	15	19100 32200 42900 52100 60000 66800
<b>Lithium carbonate</b> <chem>Li2CO3</chem> *39	0.20 0.63	18	3430 8850
<b>Lithium chloride</b> <chem>LiCl</chem>	2.5 5 10 20 30 40	18	41000 73300 122000 168000 140000 844000
<b>Lithium hydroxide</b> <chem>LiOH</chem>	1.25 2.5 5.0 7.5	18	78100 142000 240000 300000
<b>Lithium iodide</b> <chem>LiI</chem>	5 10 20 25	18	29600 57300 109000 135000
<b>Lithium sulfate</b> <chem>Li2SO4</chem>	5 10	15	40000 61000
<b>Magnesium chloride</b> <chem>MgCl2</chem>	5 10 20 30 34	18	68300 113000 140000 106000 76800
<b>Magnesium nitrate</b> <chem>Mg(NO3)2</chem>	5 10 17	18	43800 77000 11000
<b>Magnesium sulfate</b> <chem>MgSO4</chem> *40	5 10 15 25	15	26300 41400 48000 41500

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>Manganese chloride</b> <chem>MnCl2</chem>	5 10 15 20 25 28	15	52600 84400 106000 113000 109000 102000
<b>Mercuric bromide</b> <chem>HgBr2</chem>	0.22 0.42	18	16 26
<b>Mercuric chloride</b> <chem>HgCl2</chem>	0.23 1.01 5.08	18	44 114 421
<b>Mercury Hg</b> *41		0	$10.6 \times 10^9$
<b>Methyl acetate</b> <chem>CH3CO2CH3</chem>		25	3.4
<b>Methyl alcohol</b> <chem>CH3OH</chem>		25	0.002 to 0.007
<b>Methyl ethyl ketone</b>		25	0.1
<b>Methyl iodide</b> *42 <chem>CH3I</chem>		25	0.02 or less
<b>Methyl nitrate</b>		25	4.5
<b>Methyl thiocyanate</b> <chem>CH3SC-N</chem>		25	1.5
<b>N-methyl acetamide</b>		40	0.07
<b>Naphthalene</b> *43 <chem>C10H8</chem>		82	0.0004
<b>Nitric acid</b> *44 <chem>HNO3</chem>	6.2 12.4 24.8 31.0 37.2 49.6 62.0	18	312000 542000 768000 782000 755000 634000 490000
<b>Nitrobenzene</b> <chem>C6H5NO2</chem>		25	0.0002 to 0.0004
<b>Nitromethane</b> <chem>CH3NO2</chem>		25	0.22 to 0.66
<b>Nitrotoluene</b> <chem>C6H4(CH3)NO2</chem>		25	0.2 or less
<b>Nonane</b>		25	0.017 or less

## From Oleic acid to Propionaldehyde

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
Oleic acid		15	0.0002 or less
Oxalic acid (CO <sub>2</sub> H) <sub>2</sub>	3.5 7.0	18	51000 78000
Oxygen O <sub>2</sub>		—	10 <sup>-7</sup> or less
Pentane C <sub>5</sub> H <sub>12</sub>		19.5	0.0002 or less
Phenetole C <sub>6</sub> H <sub>5</sub> OC <sub>2</sub> H <sub>5</sub>		25	0.017 or less
Phenol		25 50	0.017 or less
Phosgene COCl <sub>2</sub> *45		25	0.007
Phosphoric acid *46 H <sub>3</sub> PO <sub>4</sub>	10 20 30 35 50 70 80 85 87	15	56600 113000 165000 186000 207000 147000 97900 78000 70900
Phosphorus *47		25	0.4
Pinene C <sub>10</sub> H <sub>16</sub>		23	0.0002 or less
Potassium acetate KCH <sub>3</sub> CO <sub>2</sub>	4.67 9.33 28 46.67 65.33	15	34700 62500 126000 112000 47900
Potassium bromide KBr *48	5 10 20 30 36	15	47000 93000 191000 292000 351000
Potassium carbonate K <sub>2</sub> CO <sub>3</sub> *49	5 10 20 30 40 50	15	56100 104000 181000 222000 217000 147000

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
Potassium chloride KCl	5 10 15 20 21	18	69000 136000 202000 268000 281000
Potassium cyanide (potassiumprussiate) KCN *50	3.25 6.5	15	52700 103000
Potassium fluoride KF	5 10 20 30 40	18	65200 121000 208000 256000 252000
Potassium hydroxide KOH	4.2 8.4 16.8 25.2 33.6 42.0	15	146000 272000 456000 540000 522000 421000
Potassium iodide *51 KI	5 10 20 30 40 55	18	33800 68000 146000 230000 317000 423000
Potassium nitrate *52 KNO <sub>3</sub>	5 10 15 20 22	18	45400 83900 119000 151000 163000
Potassium oxalate K <sub>2</sub> C <sub>2</sub> O <sub>4</sub>	5 10	18	48800 91500
Potassium sulfate K <sub>2</sub> SO <sub>4</sub> *53	5 10	18	45800 86000
Potassium sulfide K <sub>2</sub> S	3.18 4.98 9.93 19.96 29.97 38.08 47.26	18	84500 128000 234000 402000 456000 411000 258000
Propenonitrile		25	0.1
Propionaldehyde		25	0.85



## From 1-propanol to Strontium chloride

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>1-propanol</b>		25	0.02
<b>2-propanol</b>		25	0.004
<b>Propionic acid</b> *54 C <sub>2</sub> H <sub>5</sub> CO <sub>2</sub> H	1.00	18	480
	5.01		930
	10.08		1110
	20.02		1040
	30.03		820
	50.09		380
	69.99		85
	100.00		0.07
		25	0.001 or less
<b>Propyl alcohol</b> *55 C <sub>3</sub> H <sub>7</sub> OH		18	0.05
		25	0.02
<b>Propyl bromide</b>		25	0.02 or less
<b>Pure water</b>		—	0.04
<b>Pyridine</b>		25	0.0003
<b>Quinoline</b> *56		25	0.022
<b>Salicylaldehyde</b> *57		25	0.16
<b>Silver nitrate</b> *58 AgNO <sub>3</sub>	5	18	26000
	10		48000
	20		87000
	40		157000
	60		210000
<b>Sodium acetate</b> NaCH <sub>3</sub> CO <sub>2</sub>	5	18	29500
	20		65000
	32		56900
<b>Sodium carbonate</b> Na <sub>2</sub> CO <sub>3</sub> *59	5	18	45100
	10		70500
	15		83600
<b>Sodium chloride</b> NaCl	5	18	67200
	10		121000
	15		164000
	20		196000
	25		214000
	26		215000

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>Sodium hydroxide</b> NaOH	1	18	46500
	2		88700
	4		163000
	6		224000
	8		273000
	10		309000
	15		349000
	20		328000
	25		272000
	27.5		239000
	30		207000
	32.5		180000
	35		156000
37.5	136000		
40	121000		
45	97700		
50	82000		
<b>Sodium iodide</b> *60 NaI	5	18	29800
	10		58100
	20		114000
	40		211000
<b>Sodium nitrate</b> *61 NaNO <sub>3</sub>	5	18	43600
	10		78200
	20		130000
	30		161000
<b>Sodium silicate</b>		25	26000
		25	24000
		25	14000
<b>Sodium sulfate</b> *62 Na <sub>2</sub> SO <sub>4</sub>	5	18	40900
	10		68700
	15		88600
<b>Sodium sulfide</b> Na <sub>2</sub> S	2.02	18	61200
	5.03		132000
	9.64		202000
	14.02		240000
	16.12		224000
	18.05		218000
<b>Sodium aluminate</b>		25	7000
<b>Stearic acid</b> *63 CH <sub>3</sub> (CH <sub>2</sub> ) <sub>16</sub> COOH		80	4×10 <sup>-7</sup> or less
<b>Strontium chloride</b> SrCl <sub>2</sub>	5	18	48300
	10		88600
	15		123000
	22		158000

## From Strontium nitrate to Zinc sulfate

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>Strontium nitrate</b> Sr(NO <sub>3</sub> ) <sub>2</sub>	5	15	30900
	10		52700
	15		69000
	20		80200
	25		86600
	35		86100
<b>Sulfur</b> S		115	10 <sup>-6</sup>
		130	0.00005 or less
		440	0.12
<b>Sulfur dioxide</b> *64 SO <sub>2</sub>		35	0.015
<b>Sulfuric acid</b> *66 H <sub>2</sub> SO <sub>4</sub>	5	18	209000
	10		392000
	15		543000
	20		653000
	25		717000
	30		739000
	35		724000
	40		680000
	50		541000
	60		373000
	65		291000
	70		216000
	75		152000
	80		111000
	85		98500
	86		99200
	87		101000
	88		103000
	89		106000
	90		108000
91	109000		
92	110000		
93	110000		
94	107000		
95	103000		
96	94400		
97	80000		
99.4	8500		
<b>Thioacetic acid</b>		35	3.9
<b>Titanium dioxide</b> TiO <sub>2</sub>		25	4000
<b>Toluene</b> *66 C <sub>6</sub> H <sub>5</sub> CH <sub>3</sub>		—	10 <sup>-8</sup> or less

Liquid	Concentration(%)	Temp. (°C)	Conductivity (μS/cm)
<b>Toluidine</b> C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> )NH <sub>2</sub>		25	2.0 or less
<b>Trichloroacetic acid</b>		25	0.003
<b>Trichloroethylene</b> ClCH-CCl <sub>2</sub> *67		25	Measurement disabled
<b>Trifluoroacetic acid</b> CF <sub>3</sub> COOH		25	0.004 to 0.08
<b>Trimethylamine</b> (CH <sub>3</sub> ) <sub>3</sub> N		-33.5	0.00022
<b>Turpentine</b>		—	2.0×10 <sup>-7</sup>
<b>Uric acid</b>		145	5000
		25	100
<b>Valerianic acid</b> *68 C <sub>5</sub> H <sub>10</sub> O <sub>2</sub>		80	4×10 <sup>-7</sup> or less
<b>Xylene</b> *69 C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> ) <sub>2</sub>		—	10 <sup>-9</sup> or less
<b>Zinc chloride</b> ZnCl <sub>2</sub>	2.5	15	27600
	5		48300
	10		72700
	20		91200
	30		92600
	40		84500
	60		36900
<b>Zinc oxide</b> ZnO *70		25	2000
<b>Zinc sulfate</b> *71 ZnSO <sub>4</sub>	5	18	19100
	10		32100
	15		41500
	25		48000
	30		44400

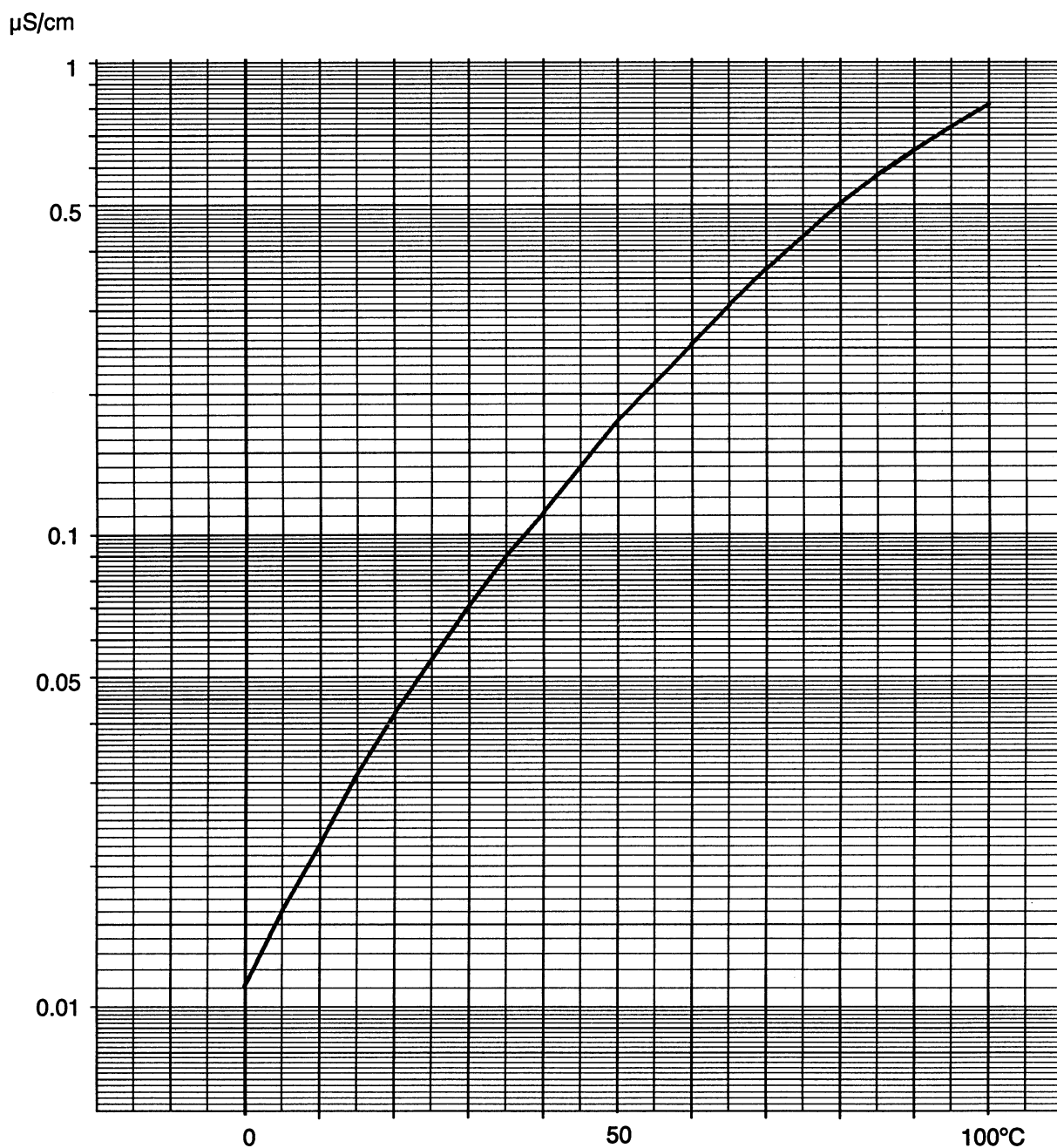
## 5. CONDUCTIVITY OF GENERAL NAME LIQUIDS

In this section, the conductivity of products to be measured in an actual application is described. The conductivity of the products listed in the table below varies largely depending on each application condition, factory situation and used materials. Therefore, we recommend that you refer to them as a standard and never fail to check them.

Liquid	Temp. (°C)	Conductivity (μS/cm)
<b>Molasses</b>	10	300
	50	5000
<b>Sugar liquid</b>	25	1 to 3
<b>Artificial sweetener</b>	25	0.1 to 0.05
<b>Pure sugar solution</b>	10	3.0
<b>Quasi-sugar solution</b>	30	585
<b>Low-class distilled spirits to which pure water is added</b>	25	0.4
<b>Gin (90proof)</b>	25	10
<b>Vodka (100proof)</b>	25	4
<b>Chocolate liqueur</b>	-	10 <sup>-7</sup> or less
<b>Soybean oil</b>	25	0.04 or less
	104	10 <sup>-7</sup> or less
<b>Peanut butter (unsweetened)</b>	30	10 <sup>-7</sup> or less
<b>Peanut butter (sweetened)</b>	28	1000
<b>Animal fat</b>	70	10 <sup>-7</sup> or less
<b>Lard</b>		10 <sup>-7</sup> or less
<b>Water from New York City</b>	25	72
<b>Toothpaste</b>	25	150
<b>Paraffin wax</b>	66	10 <sup>-7</sup> or less
<b>Ink</b>	60	2
<b>Enamel</b>	25	10 <sup>-7</sup>
<b>Latex paint</b>	25	700
<b>Black liquor</b>	93	5000

## 6. CHANGE IN CONDUCTIVITY OF PURE WATER DEPENDING ON TEMPERATURE

The conductivity of liquids varies depending on temperature and concentration. The graph below shows the change in conductivity of pure water.



## 7. REFERENCE MATERIAL

The following table shows the properties and applications of the representative chemicals described in Chapter 4. If chemicals have a byname, they are also included.

NO.	Name	Contents
1	<b>Acetic acid</b>	Used as a solvent, for dyeing, and for the production of synthetic vinegar.
2	<b>Acetic anhydride</b>	Acid anhydride of acetic acid
3	<b>Acetophenone</b>	Phenyl methyl ketone (byname)
4	<b>Adipic acid</b>	Readily soluble in alcohol and soluble in acetone. It can be recrystallized from water. Used as synthetic material in polyamide fibers, alkyd resins, polyester resins and plasticizers, etc.
5	<b>Alizarine</b>	It is almost insoluble in water, but soluble in alkalic liquids. A kind of mordant dye. Creates rugged alizarine lake insoluble in metallic oxides and water and used as pigment. The dye derived from alizarine is called alizarine dye.
6	<b>Allyl alcohol</b>	Mixes sufficiently with water. Used as an intermediate of manufacturing synthetic resins, spices and chemicals, etc.
7	<b>Alum</b>	Used in the same application with aluminum sulfate as mordants.
8	<b>Ammonium iodide</b>	Used as a material for the synthesis iodides or pharmaceuticals.
9	<b>Ammonium nitrate</b>	Raw material for fertilizers and explosive compounds.
10	<b>Ammonium sulfate</b>	Used for nitrogenous fertilizers and the salting of protein.
11	<b>Aniline</b>	Aminobenzene, phenylamine (byname) Poisonous liquid. It is slightly soluble in water and so the base is weak. Creates crystal hydrochlorate and sulfate. Used as dye material.
12	<b>Anthracene</b>	Creates anthracene oil and the material for dye production. As it is highly fluorescent, its crystal is used as a scintillator in a scintillation counter and regarded as an organic semiconductor.
13	<b>Benzyl alcohol</b>	Used in jasmine perfume and also as a mild local anesthetic.
14	<b>Bromine</b>	Used for the synthetic material of agricultural chemicals, fire retardants, medicines, dyes and artificial perfumes, etc.
15	<b>Butylic acid</b>	Classified into n-butylic acid and isobutylic acid.
16	<b>Cadmium nitrate</b>	Soluble in ethanol and ammonia water.
17	<b>Calcium nitrate</b>	Readily soluble in water and ethanol. It may be used as a fertilizer.

NO.	Name	Contents
18	<b>Chloroacetic acid</b>	The product when chlorine atoms of acetic acid are replaced. Classified into monochloroacetic acid ( $\text{CH}_2\text{ClCO}_2\text{H}$ ), dichloroacetic acid ( $\text{CHCl}_2\text{CO}_2\text{H}$ ), and trichloroacetic acid ( $\text{CCl}_3\text{CO}_2\text{H}$ ) depending on the degree of replacement.
19	<b>Chlorohydrin</b>	Used as material in the organic synthetic industry and also for solvents.
20	<b>Copper nitrate</b>	Soluble in water and ethanol.
21	<b>Copper sulfate</b>	Used for pigments, bactericides and mordants.
22	<b>Cyanogen</b>	The byname is dicyan.
23	<b>Cyclohexane</b>	One of the cycloparaffins and called hexamethylene or hexahydrobenzene.
24	<b>Distilled water</b>	Water demineralized by distillation. The resistivity of the water obtained from ordinary distillation is $2 \times 10^5 \Omega\text{cm}$ or so. If distillation is repeated carefully in special equipment that prevents contact with carbon dioxide, the resistivity will become $10^6 \Omega\text{cm}$ or so. Conductance water is used for the precise measurement of electric conductivity of a water solution. Distilled water does not contain any organic matter or silicate gel unlike pure water (resistivity : $10^6 \Omega\text{cm}$ ) purified by an ion-exchange resin. Therefore, it is used for the adjustment of injection liquids and pharmaceuticals.
25	<b>Ethyl acetate</b>	Used as the base for synthetic fruit perfumes.
26	<b>Ethyl chloride</b>	One of the alkyl halides
27	<b>Ethyl ether</b>	Typical ether. The byname is diethyl ether or ether.
28	<b>Ethyl iodide</b>	One of the alkyl halides
29	<b>Ethyl nitrate</b>	The byname is nitric ester. Aromatic, neutral and fluid liquid. It is almost insoluble in water but readily soluble in organic solvents. Volatile and explodes if heated.
30	<b>Ethylene diamine</b>	Used as raw material for ethylene-diaminete-traacetic acid (EDTA), a useful chelating agent. Catalyst or condensing agent in formaldehyde resin synthesis.
31	<b>Ethylene glycol</b>	Byname is glycol.
32	<b>Eugenol</b>	Used as raw material for vanillin production and as a preservative.
33	<b>Formalin</b>	Water solution containing 40% formaldehyde and used as a preservative and tissue fixative.
34	<b>Glycerin</b>	The byname for glycerol and typical tervalent alcohol. Used for nitroglycerin production and also for sweetening agents, pharmaceuticals, and cosmetics.
35	<b>Guaiacol</b>	Used for vanillin production.

NO.	Name	Contents
36	<b>Hydrogen cyanide</b>	Material for acrylic and methacrylic resins.
37	<b>Iodine</b>	Used to produce pharmaceuticals, iodides, photosensitizers and pigments, etc.
38	<b>Isobutyl alcohol</b>	Butyl alcohol (byname) Used as material for spice production and solvents.
39	<b>Lithium carbonate</b>	Used for enamel glass and glaze.
40	<b>Magnesium sulfate</b>	Used for heat-resistant agents, mordants, flocculating agents, laxatives, and magnesia fertilizers.
41	<b>Mercury</b>	Soluble in nitric acid, concentrated sulfuric acid and aqua regina. Poisonous if absorbed through the skin or smoke containing mercury or mercury vapor is inhaled. Used as material for electrical machinery, apparatuses and instruments (ionization, fluorescent lamps and thermometers).
42	<b>Methyl iodide</b>	One of the alkyl halides
43	<b>Naphthalene</b>	Used to produce dyes, etc. and for insecticides.
44	<b>Nitric acid</b>	Used as the oxidizing agent to oxidize or nitrate organic substances. Used to produce explosive compounds.
45	<b>Phosgene</b>	Carbonyl chloride (Byname)
46	<b>Phosphoric acid</b>	Generic name of various oxoacids created by hydrolyzing $P_4O_{10}$ . Orthophosphoric acid (byname) Mainly used for metal surface processing, food additive agents, dye processing and as a raw material for phosphates.
47	<b>Phosphorous</b>	High grade phosphorous is used as material for compound semiconductors and lower-grade phosphorous is used to produce matches, phosphides and agricultural chemicals. Can also be used as a deoxidizer and alloy additive agent.
48	<b>Potassium bromide</b>	Used as material for photographs, sedatives, and the powder for measuring the infrared absorption spectrum.
49	<b>Potassium carbonate</b>	Used for soap, glass, ceramics, flux, tanning of leather and as dehydrator.
50	<b>Potassium cyanide</b>	Used for metal plating, refining of metallic ore, photographs, and analyzing reagents.
51	<b>Potassium iodide</b>	Used in pharmaceuticals and chemicals for photographs.
52	<b>Potassium nitrate</b>	Element of gunpowder. Used as fusing agent, oxidizer, agent for preserving meat and pharmaceuticals.
53	<b>Potassium sulfate</b>	Used as a raw material for potash fertilizers, glass and alum.
54	<b>Propionic acid</b>	Pound in dairy products.
55	<b>Propyl alcohol</b>	Propanol

NO.	Name	Contents
56	<b>Quinoline</b>	Soluble in alcohol, ether, and benzene without inhibition but almost insoluble in water. The derivatives are used as a raw material for pharmaceuticals or used to quantify metal ions.
57	<b>Salicylaldehyde</b>	Used to produce coumarin and dye.
58	<b>Silver nitrate</b>	It helps in the cauterization of skin by protein solidification action. Poisonous and used in photosensitizers, production of various silvered mirrors, pharmaceuticals and contacts of electrical communication instruments.
59	<b>Sodium carbonate</b>	It is also called carbonic soda or soda. Very important compound in the chemical industry. Used as a raw material to produce soap, glass, caustic soda and for M pulp production and in the dye industry.
60	<b>Sodium iodide</b>	Used in pharmaceuticals (antiphlogistics)
61	<b>Sodium nitrate</b>	It is hygroscopic and readily soluble in water. Used as material for glasses, a combustion medium for tobacco, and for fertilizers.
62	<b>Sodium sulfate</b>	Anhydrates are used for drying agents, glass and dyes in pulp production. Decahydrate is used for diuretics.
63	<b>Stearic acid</b>	Used to produce candles.
64	<b>Sulfur dioxide</b>	Sulfur oxide and gas form sulfurous acid gas.
65	<b>Sulfuric acid</b>	Used in the chemical industry for fertilizers, textiles and pharmaceuticals, etc. and also in all the steel, metal and food industries, etc. It is used for the dehydration of hydrates and drying in desiccators.
66	<b>Toluene</b>	Called methylbenzene or toluol and used as a raw material for aromatic compounds
67	<b>Trichloroethylene</b>	Excellent solvent for rubber, oils and fats, resin and paint.
68	<b>Valerianic acid</b>	Pentanoic acid, found in the lipids of hair of sheep and dogs.
69	<b>Xylene</b>	Dimethylbenzene Used for solvents and synthetic material.
70	<b>Zinc oxide</b>	Used as agent for accelerating vulcanization, for coating-related agents, enameling, glazes, catalysts, and as raw material for ferrite and pharmaceuticals. By using the high electric resistance value of photo-electric conductivity, it is used as a photo-stabilizer for resins, photosensitizers, varistors and phosphors.
71	<b>Zinc sulfate</b>	Used for eye lotions, mordants and pigments.